

March-19-15 1:18:35 PM

Item ID: 650.6316

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Swivel Fitting

Stop *NS2*

Start Date: 20/03/2015 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 23/03/2015 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

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Page 2

Reference:

Stop *NR2*

QC	Memo	0.01	15/01
Quality Control			15/01

Packaging	Memo	0.00	702	9-89
Packaging				

QC	Memo	0.00	11/15/21
Quality Control			11/15/21

CMF
15-3-23

Picklist Print

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Page 1

Work Order ID: 130663

130663

Parent Item: 650.6316

650 6316

Parent Item Name: Swivel Fitting

Start Date: 20/03/2015

Required Date: 23/03/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 15.03.19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M174PH-H900R1.000

Purchased

No

f

78.8330

2

M174PH-H900R1 000

**

SL15-3-20

17-4SS H900 ROUND BAR 1.00

Location

Loc Qty

Loc Code

MAT031

78.833

m124334

24

m126952

9

m128314

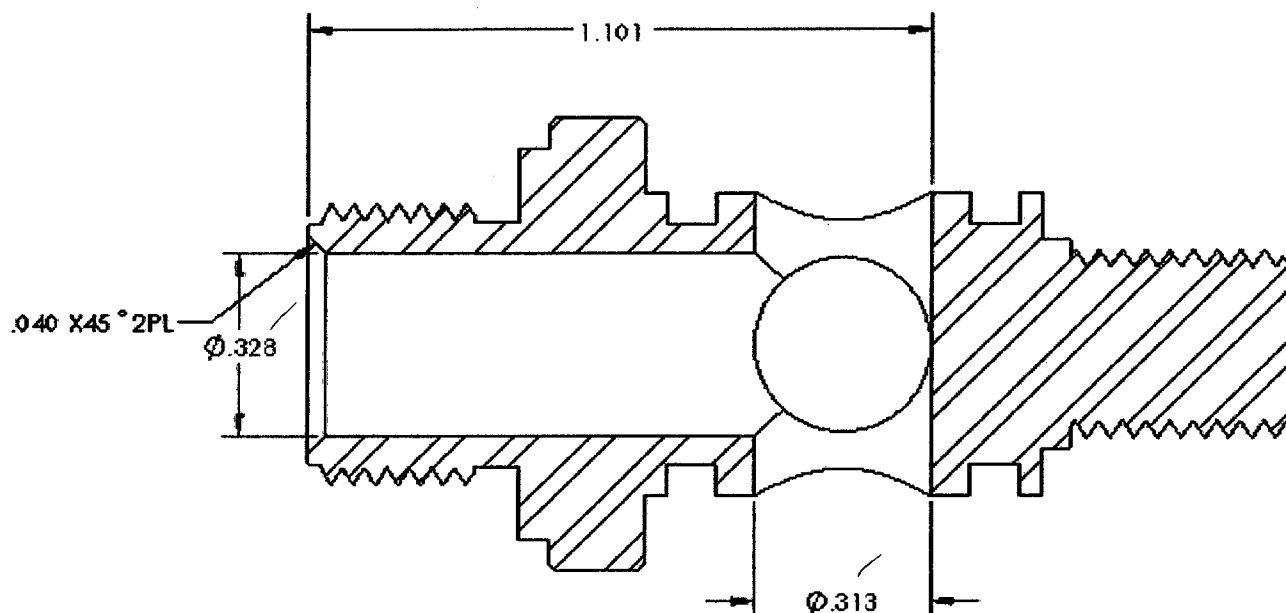
45.833

x 2

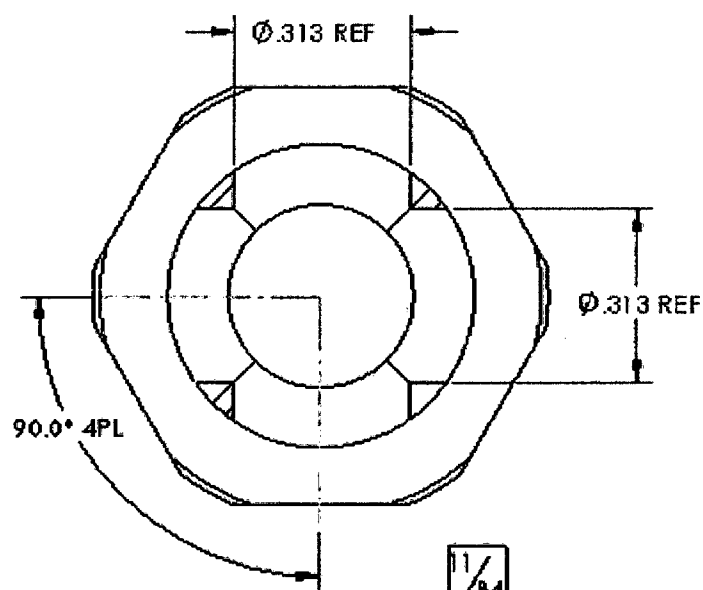
SCAT 4047 3-4047

1 2 3 4 5 6 7 8

NOTATION: UNLESS SHOWN IN THIS DRAWING IS THE SOLE PROPERTY OF
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 WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED



SECTION N-N



SECTION O-O



REVISIONS
 1. 0.000001 0.000001
 2. 0.000001 0.000001
 3. 0.000001 0.000001
 4. 0.000001 0.000001
 5. 0.000001 0.000001
 6. 0.000001 0.000001
 7. 0.000001 0.000001
 8. 0.000001 0.000001

APICAL INDUSTRIES
 2808 TEMPLE MECHANICAL DR.
 OCEANSIDE, CA 92056-3512 178

SWIRL FITTING

REVISIONS
 1. 0.000001 0.000001
 2. 0.000001 0.000001
 3. 0.000001 0.000001
 4. 0.000001 0.000001
 5. 0.000001 0.000001
 6. 0.000001 0.000001
 7. 0.000001 0.000001
 8. 0.000001 0.000001

650.6300
 1 1/8"

DART AEROSPACE LTD	Work Order: 130663
Description: Swivel Fitting	Part Number: 650-6316
Inspection Dwg: 650-6300 Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
700	+0.10	699	/		VERN	SL-10
440	+0.05	440	/			
295	+0.10	295	/			
375	+0.10	376	/			
425	+0.10					
595	+0.10	595	/			
635	+0.02	635	/			
720	+0.02	720	/			
945	+0.005	945	/			
1.170	+0.002	1.170	/			
1.255	+0.002	1.255	/			
1.295	+0.010	1.296	/			
1.345	+0.002					
1.745	+0.002	1.746	/			
375	+0.010	374	/			
432	+0.001	4315	/			
544	+0.001	5435	/		mic	SL-4
3/8-24 UNF-3A	M.O.W.: max: 3988	397	/			
	min: 3959					
1/2-20 UNF-3A	M.O.W.: max: 5112	510	/			
	min: 508					
750	+0.010	750	/			
R.405	+0.010	404	/			

Measured by: SL	Audited by: DAS 40 2.20	Preliminary Approval:
Date: 15-3-20	Date: 15/03/23	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

